ISSN 1726-5749

# SENSORS 5/07 TRANSDUCERS

## **Sensor Buses and Interfaces**

International Frequency Sensor Association Publishing





## **Sensors & Transducers**

#### www.sensorsportal.com

ISSN 1726-5479

Editor-in-Chief: professor Sergey Y. Yurish, phone: +34 696067716, fax: +34 93 4011989, e-mail: editor@sensorsportal.com

Editors for Western Europe Meijer, Gerard C.M., Delft University of Technology, The Netherlands Ferrari, Vitorio, Universitá di Brescia, Italy

Editors for North America

Volume 79

Issue 5 May 2007

Datskos, Panos G., Oak Ridge National Laboratory, USA Fabien, J. Josse, Marquette University, USA Katz, Evgeny, Clarkson University, USA Editor South America Costa-Felix, Rodrigo, Inmetro, Brazil

Editor for Eastern Europe

Sachenko, Anatoly, Ternopil State Economic University, Ukraine

**Editor for Asia** Ohyama, Shinji, Tokyo Institute of Technology, Japan

#### **Editorial Advisory Board**

Abdul Rahim, Ruzairi, Universiti Teknologi, Malaysia Ahmad, Mohd Noor, Nothern University of Engineering, Malaysia Annamalai, Karthigeyan, National Institute of Advanced Industrial Science and Technology, Japan Arcega, Francisco, University of Zaragoza, Spain Arguel, Philippe, CNRS, France Ahn, Jae-Pyoung, Korea Institute of Science and Technology, Korea Arndt, Michael, Robert Bosch GmbH, Germany Ascoli, Giorgio, George Mason University, USA Atalay, Selcuk, Inonu University, Turkey Atghiaee, Ahmad, University of Tehran, Iran Augutis, Vygantas, Kaunas University of Technology, Lithuania Avachit, Patil Lalchand, North Maharashtra University, India Avesh, Aladdin, De Montfort University, UK Bahreyni, Behraad, University of Manitoba, Canada Baoxian, Ye, Zhengzhou University, China Barford, Lee, Agilent Laboratories, USA Barlingay, Ravindra, Priyadarshini College of Engineering and Architecture, India Basu, Sukumar, Jadavpur University, India Beck, Stephen, University of Sheffield, UK Ben Bouzid, Sihem, Institut National de Recherche Scientifique, Tunisia Binnie, T. David, Napier University, UK Bischoff, Gerlinde, Inst. Analytical Chemistry, Germany Bodas, Dhananjay, IMTEK, Germany Borges Carval, Nuno, Universidade de Aveiro, Portugal Bousbia-Salah, Mounir, University of Annaba, Algeria Bouvet, Marcel, CNRS - UPMC, France Brudzewski, Kazimierz, Warsaw University of Technology, Poland Cai, Chenxin, Nanjing Normal University, China Cai, Qingyun, Hunan University, China Campanella, Luigi, University La Sapienza, Italy Carvalho, Vitor, Minho University, Portugal Cecelja, Franjo, Brunel University, London, UK Cerda Belmonte, Judith, Imperial College London, UK Chakrabarty, Chandan Kumar, Universiti Tenaga Nasional, Malaysia Chakravorty, Dipankar, Association for the Cultivation of Science, India Changhai, Ru, Harbin Engineering University, China Chaudhari, Gajanan, Shri Shivaji Science College, India Chen, Rongshun, National Tsing Hua University, Taiwan Cheng, Kuo-Sheng, National Cheng Kung University, Taiwan Chiriac, Horia, National Institute of Research and Development, Romania Chowdhuri, Arijit, University of Delhi, India Chung, Wen-Yaw, Chung Yuan Christian University, Taiwan Corres, Jesus, Universidad Publica de Navarra, Spain Cortes, Camilo A., Universidad de La Salle, Colombia Courtois, Christian, Universite de Valenciennes, France Cusano, Andrea, University of Sannio, Italy D'Amico, Arnaldo, Università di Tor Vergata, Italy De Stefano, Luca, Institute for Microelectronics and Microsystem, Italy Deshmukh, Kiran, Shri Shivaji Mahavidyalaya, Barshi, India Kang, Moonho, Sunmoon University, Korea South

Dickert, Franz L., Vienna University, Austria Dieguez, Angel, University of Barcelona, Spain Dimitropoulos, Panos, University of Thessaly, Greece Ding Jian, Ning, Jiangsu University, China Djordjevich, Alexandar, City University of Hong Kong, Hong Kong Donato, Nicola, University of Messina, Italy Donato, Patricio, Universidad de Mar del Plata, Argentina Dong, Feng, Tianjin University, China Drljaca, Predrag, Instersema Sensoric SA, Switzerland Dubey, Venketesh, Bournemouth University, UK Enderle, Stefan, University of Ulm and KTB mechatronics GmbH, Germany Erdem, Gursan K. Arzum, Ege University, Turkey Erkmen, Aydan M., Middle East Technical University, Turkey Estelle, Patrice, Insa Rennes, France Estrada, Horacio, University of North Carolina, USA Faiz, Adil, INSA Lyon, France Fericean, Sorin, Balluff GmbH, Germany Fernandes, Joana M., University of Porto, Portugal Francioso, Luca, CNR-IMM Institute for Microelectronics and Microsystems, Italy Fu, Weiling, South-Western Hospital, Chongqing, China Gaura, Elena, Coventry University, UK Geng, Yanfeng, China University of Petroleum, China Gole, James, Georgia Institute of Technology, USA Gong, Hao, National University of Singapore, Singapore Gonzalez de la Ros, Juan Jose, University of Cadiz, Spain Granel, Annette, Goteborg University, Sweden Graff, Mason, The University of Texas at Arlington, USA Guan, Shan, Eastman Kodak, USA Guillet, Bruno, University of Caen, France Guo, Zhen, New Jersey Institute of Technology, USA Gupta, Narendra Kumar, Napier University, UK Hadjiloucas, Sillas, The University of Reading, UK Hashsham, Syed, Michigan State University, USA Hernandez, Alvaro, University of Alcala, Spain Hernandez, Wilmar, Universidad Politecnica de Madrid, Spain Homentcovschi, Dorel, SUNY Binghamton, USA Horstman, Tom, U.S. Automation Group, LLC, USA Hsiai, Tzung (John), University of Southern California, USA Huang, Jeng-Sheng, Chung Yuan Christian University, Taiwan Huang, Star, National Tsing Hua University, Taiwan Huang, Wei, PSG Design Center, USA Hui, David, University of New Orleans, USA Jaffrezic-Renault, Nicole, Ecole Centrale de Lyon, France Jaime Calvo-Galleg, Jaime, Universidad de Salamanca, Spain James, Daniel, Griffith University, Australia Janting, Jakob, DELTA Danish Electronics, Denmark Jiang, Liudi, University of Southampton, UK Jiao, Zheng, Shanghai University, China John, Joachim, IMEC, Belgium Kalach, Andrew, Voronezh Institute of Ministry of Interior, Russia

Kaniusas, Eugenijus, Vienna University of Technology, Austria Katake, Anup, Texas A&M University, USA Kausel, Wilfried, University of Music, Vienna, Austria Kavasoglu, Nese, Mugla University, Turkey Ke, Cathy, Tyndall National Institute, Ireland Khan, Asif, Aligarh Muslim University, Aligarh, India Kim, Min Young, Koh Young Technology, Inc., Korea South Ko, Sang Choon, Electronics and Telecommunications Research Institute, Korea South Kockar, Hakan, Balikesir University, Turkey Kotulska, Malgorzata, Wroclaw University of Technology, Poland Kratz, Henrik, Uppsala University, Sweden Kumar, Arun, University of South Florida, USA Kumar, Subodh, National Physical Laboratory, India Kung, Chih-Hsien, Chang-Jung Christian University, Taiwan Lacnjevac, Caslav, University of Belgrade, Serbia Laurent, Francis, IMEC, Belgium Lay-Ekuakille, Aime, University of Lecce, Italy Lee, Jang Myung, Pusan National University, Korea South Li, Genxi, Nanjing University, China Li, Hui, Shanghai Jiaotong University, China Li, Xian-Fang, Central South University, China Liang, Yuanchang, University of Washington, USA Liawruangrath, Saisunee, Chiang Mai University, Thailand Liew, Kim Meow, City University of Hong Kong, Hong Kong Lin, Hermann, National Kaohsiung University, Taiwan Lin, Paul, Cleveland State University, USA Linderholm, Pontus, EPFL - Microsystems Laboratory, Switzerland Liu, Aihua, Michigan State University, USA Liu Changgeng, Louisiana State University, USA Liu, Cheng-Hsien, National Tsing Hua University, Taiwan Liu, Songqin, Southeast University, China Lodeiro, Carlos, Universidade NOVA de Lisboa, Portugal Lorenzo, Maria Encarnacio, Universidad Autonoma de Madrid, Spain Ma, Zhanfang, Northeast Normal University, China Majstorovic, Vidosav, University of Belgrade, Serbia Marquez, Alfredo, Centro de Investigacion en Materiales Avanzados, Mexico Matay, Ladislav, Slovak Academy of Sciences, Slovakia Mathur, Prafull, National Physical Laboratory, India Maurya, D.K., Institute of Materials Research and Engineering, Singapore Mekid, Samir, University of Manchester, UK Mendes, Paulo, University of Minho, Portugal Mennell, Julie, Northumbria University, UK Mi, Bin, Boston Scientific Corporation, USA Minas, Graca, University of Minho, Portugal Moghavvemi, Mahmoud, University of Malaya, Malaysia Mohammadi, Mohammad-Reza, University of Cambridge, UK Molina Flores, Esteban, Benemirita Universidad Autonoma de Puebla, Mexico Moradi, Majid, University of Kerman, Iran Morello, Rosario, DIMET, University "Mediterranea" of Reggio Calabria, Italv Mounir, Ben Ali, University of Sousse, Tunisia Mukhopadhyay, Subhas, Massey University, New Zealand Neelamegam, Periasamy, Sastra Deemed University, India Neshkova, Milka, Bulgarian Academy of Sciences, Bulgaria Oberhammer, Joachim, Royal Institute of Technology, Sweden Ould Lahoucin, University of Guelma, Algeria Pamidighanta, Sayanu, Bharat Electronics Limited (BEL), India Pan, Jisheng, Institute of Materials Research & Engineering, Singapore Park, Joon-Shik, Korea Electronics Technology Institute, Korea South Pereira, Jose Miguel, Instituto Politecnico de Setebal, Portugal Petsev, Dimiter, University of New Mexico, USA Pogacnik, Lea, University of Ljubljana, Slovenia Post, Michael, National Research Council, Canada Prance, Robert, University of Sussex, UK Prasad, Ambika, Gulbarga University, India Prateepasen, Asa, Kingmoungut's University of Technology, Thailand Pullini, Daniele, Centro Ricerche FIAT, Italy Pumera, Martin, National Institute for Materials Science, Japan Radhakrishnan, S. National Chemical Laboratory, Pune, India Rajanna, K., Indian Institute of Science, India Ramadan, Qasem, Institute of Microelectronics, Singapore Rao, Basuthkar, Tata Inst. of Fundamental Research, India Reig, Candid, University of Valencia, Spain Restivo, Maria Teresa, University of Porto, Portugal Rezazadeh, Ghader, Urmia University, Iran Robert, Michel, University Henri Poincare, France

Rodriguez, Angel, Universidad Politecnica de Cataluna, Spain Rothberg, Steve, Loughborough University, UK Royo, Santiago, Universitat Politecnica de Catalunya, Spain Sadana, Ajit, University of Mississippi, USA Sandacci, Serghei, Sensor Technology Ltd., UK Sapozhnikova, Ksenia, D.I.Mendeleyev Institute for Metrology, Russia Saxena, Vibha, Bhbha Atomic Research Centre, Mumbai, India Schneider, John K., Ultra-Scan Corporation, USA Seif, Selemani, Alabama A & M University, USA Seifter, Achim, Los Alamos National Laboratory, USA Shearwood, Christopher, Nanyang Technological University, Singapore Shin, Kyuho, Samsung Advanced Institute of Technology, Korea Shmaliy, Yuriy, Kharkiv National University of Radio Electronics, Ukraine Silva Girao, Pedro, Technical University of Lisbon Portugal Slomovitz, Daniel, UTE, Uruguay Smith, Martin, Open University, UK Soleymanpour, Ahmad, Damghan Basic Science University, Iran Somani, Prakash R., Centre for Materials for Electronics Technology, India Srinivas, Talabattula, Indian Institute of Science, Bangalore, India Srivastava, Arvind K., Northwestern University Stefan-van Staden, Raluca-Ioana, University of Pretoria, South Africa Sumriddetchka, Sarun, National Electronics and Computer Technology Center, Thailand Sun, Chengliang, Polytechnic University, Hong-Kong Sun, Dongming, Jilin University, China Sun, Junhua, Beijing University of Aeronautics and Astronautics, China Sun, Zhiqiang, Central South University, China Suri, C. Raman, Institute of Microbial Technology, India Sysoev, Victor, Saratov State Technical University, Russia Szewczyk, Roman, Industrial Research Institute for Automation and Measurement, Poland Tan, Ooi Kiang, Nanyang Technological University, Singapore, Tang, Dianping, Southwest University, China Tang, Jaw-Luen, National Chung Cheng University, Taiwan Thumbavanam Pad, Kartik, Carnegie Mellon University, USA Tsiantos, Vassilios, Technological Educational Institute of Kaval, Greece Tsigara, Anna, National Hellenic Research Foundation, Greece Twomey, Karen, University College Cork, Ireland Valente, Antonio, University, Vila Real, - U.T.A.D., Portugal Vaseashta, Ashok, Marshall University, USA Vazques, Carmen, Carlos III University in Madrid, Spain Vieira, Manuela, Instituto Superior de Engenharia de Lisboa, Portugal Vigna, Benedetto, STMicroelectronics, Italy Vrba, Radimir, Brno University of Technology, Czech Republic Wandelt, Barbara, Technical University of Lodz, Poland Wang, Jiangping, Xi'an Shiyou University, China Wang, Kedong, Beihang University, China Wang, Liang, Advanced Micro Devices, USA Wang, Mi, University of Leeds, UK Wang, Shinn-Fwu, Ching Yun University, Taiwan Wang, Wei-Chih, University of Washington, USA Wang, Wensheng, University of Pennsylvania, USA Watson, Steven, Center for NanoSpace Technologies Inc., USA Weiping, Yan, Dalian University of Technology, China Wells, Stephen, Southern Company Services, USA Wolkenberg, Andrzej, Institute of Electron Technology, Poland Woods, R. Clive, Louisiana State University, USA Wu, DerHo, National Pingtung University of Science and Technology, Taiwan Wu, Zhaoyang, Hunan University, China Xiu Tao, Ge, Chuzhou University, China Xu, Tao, University of California, Irvine, USA Yang, Dongfang, National Research Council, Canada Yang, Wuqiang, The University of Manchester, UK Ymeti, Aurel, University of Twente, Netherland Yu, Haihu, Wuhan University of Technology, China Yufera Garcia, Alberto, Seville University, Spain Zagnoni, Michele, University of Southampton, UK Zeni, Luigi, Second University of Naples, Italy Zhong, Haoxiang, Henan Normal University, China Zhang, Minglong, Shanghai University, China Zhang, Qintao, University of California at Berkeley, USA Zhang, Weiping, Shanghai Jiao Tong University, China Zhang, Wenming, Shanghai Jiao Tong University, China

Sensors & Transducers Journal (ISSN 1726-5479) is a peer review international journal published monthly online by International Frequency Sensor Association (IFSA). Available in electronic and CD-ROM. Copyright © 2007 by International Frequency Sensor Association. All rights reserved.

Zhou, Zhi-Gang, Tsinghua University, China

Zorzano, Luis, Universidad de La Rioja, Spain

Zourob, Mohammed, University of Cambridge, UK



## Contents

Volume 79 Issue 5 May 2007

www.sensorsportal.com

ISSN 1726-5479

#### **Research Articles**

Standardized Interconnectivity of Sensors for Construction Machines via CAN Bus with the Higher-Layer Protocol CANopen	
Christian Dressler	1143
An Analysis of Sawtooth Noise in the Timing SynPaQ III GPS Sensor Yuriy S. Shmaliy, Oscar Ibarra-Manzano, Luis Arceo-Miquel, Jorge Munoz-Diaz	1151
Cross-Talk Compensation Using Matrix Methods David Schrand	1157
Model Based Evaluation of a Controller Using Flow Sensor for Conductivity Process P. Madhavasarma, S. Sundaram	1164
Investigation of Pull-in Phenomenon on a Extensible Micro Beam Subjected to Electrostatic Pressure Ghader Rezazadeh, Hamed Sadeghian, Isa Hosseinzadeh, Alireza Toloei	1173
SnO₂/PPy Screen-Printed Multilayer CO₂ Gas Sensor S. A. Waghuley, S. M. Yenorkar, S. S. Yawale and S. P. Yawale	1180
Characterization of Modified Rosen-Type Piezoelectric Transformers as a Function of Load Resistance Selemani Seif	1186
Lactate Biosensor Based on Cellulose Acetate Membrane Bound Lactate Oxidase Suman and C. S. Pundir	1192
A Novel Noninvasive Sensing Approach of Assessment of Pelt Quality S. C. Mukhopadhyay, S. Deb Choudhury, Vijayant Suri, T. Allsop and G. E. Norris	1202
Sol-gel processed Titania films on a Prism substrate as an Optical Moisture Sensor B. C. Yadav	1217

Authors are encouraged to submit article in MS Word (doc) and Acrobat (pdf) formats by e-mail: editor@sensorsportal.com Please visit journal's webpage with preparation instructions: http://www.sensorsportal.com/HTML/DIGEST/Submition.htm



## **Sensors & Transducers**

ISSN 1726-5479 © 2007 by IFSA http://www.sensorsportal.com

### Lactate Biosensor Based on Cellulose Acetate Membrane Bound Lactate Oxidase

Suman<sup>a</sup> and C. S. Pundir<sup>b</sup>

<sup>a</sup>Shriram Institute for Industrial Research, 19 University Road, Delhi- 110007, India <sup>b</sup>Department of Biochemistry and Genetics, M.D. University, Rohtak-124001, India Tel: + 91-01262-272012, E-mail: sumanys@vahoomail.com, Pundircs@rediffmail.com

Received: 2 April 2007 /Accepted: 11 May 2007 /Published: 31 May 2007

**Abstract:** Lactate biosensor was fabricated by immobilizing lactate oxidase in cellulose acetate membrane and by mounting over the sensing part of Pt electrode (working) and connected to Ag/AgCl electrode (reference) along with auxillary electrode through potentiostat. The enzyme electrode was anodically polarized at +400mV to generate electrons from  $H_2O_2$ , which was formed from oxidation of serum lactate by immobilized lactate oxidase. The minimum detection limit of the electrode was 0.1mmoles/L and sensitivity of the sensor was 0.008mA/mM/L lactate. Assay coefficients of variation were <2% .A good correlation (r=0.99) was found between lactate values obtained by colorimetric method and lactate biosensor. The self-life of the biosensor was 18 days at 4°C and enzyme electrode can be re-used 150 times without any significant loss in enzyme activity. *Copyright* © 2007 IFSA.

Keywords: Lactate biosensor, Lactate oxidase, CA membrane, Amperometric biosensor

#### 1. Introduction

Lactate, a metabolite, is formed from pyruvate in muscles and liver due to inadequate supply of oxygen. Normal range of lactate in blood is 0.5-2.5 mM. The determination of lactate in serum is essential in the diagnosis and medical management of various diseases such as tissue hypoxia, circulatory failure and hematologic disorder [1]. The pattern of change or the trend towards an increase of blood lactate is a sensitive indicator of survival [2]. Lactate level of serum indicates oxygenation state of tissues, warning of ischemic condition. Lactate sensor is generally employed in critical cases, during surgical operation and intensive therapy. Lactate sensors find application in sports, medicine and spatial medicine [3].

Recently, amperometric lactate determination has been exploited by constructing enzyme electrodes. Amperometric enzyme electrodes are biosensors that measure the change in concentration of a redox-active reactant or product via an analyte specific enzyme reaction [4]. Biosensors are simple, sensitive, rapid and read the sample directly. The importance of electrochemical biosensors has increased considerably during the past decade, as it combine the specificity of the biological systems with the advantage of electrochemical transduction. More recently, different immobilized enzyme biosensors have been described for lactate monitoring. To develop such biosensors cytochrome  $b_2$ [5], lactate monooxygenase (LMO) [6], lactate oxidase (LOD) [7] have been immobilized on a poly-o-phenylenediamine film [8, 9]. Bi-enzyme electrode using co-immobilized lactate oxidase (LOD) and lactate dehydrogenase (LDH) onto polyaniline (PANI) films [10] and cytochrome  $b_2$ /LDH [11], soybean peroxidase (SBP)/LOD [12], glutamate pyruvate transaminase (GPT)/LDH [13], peroxidase and lactate oxidase (HRP/LOD) [14] have also been developed.

Though lactate dehydrogenase is highly selective in many cases, as oxygen is not involved in the reaction, yet the difficulty in oxidation of coenzyme (NADH or NADPH) poses a problem, as an additional parameter to be optimized. Therefore, LOD was preferred over LDH due to its simple reaction, which involves aerobic oxidation of lactic acid into pyruvate and  $H_2O_2$ . The electrochemical biosensor based on LOD operates according to the following reactions:

Lactic acid + 
$$O_2$$
  
H<sub>2</sub> $O_2$   
 $H_2O_2$   
 $Lactate oxidase$   
Pyruvate + H<sub>2</sub> $O_2$   
2H<sup>+</sup> +  $O_2$  + 2e<sup>-</sup>

The  $H_2O_2$  thus generated, is measured at working electrode poised at 0.4V vs platinum electrode. Few lactate biosensors have been developed by immobilizing lactate oxidase onto poly-o-phenylenediamine [13], polycarbonate and cellulose acetate (CA) membrane [15], poly vinylalcohol (PVA) membrane [16] and nylon net [6]. However, CA membrane was demonstrated a better support for preparation of enzyme electrode based on electrochemical oxidation of  $H_2O_2$  than PVC membrane e.g. oxalate oxidase, urate oxidase and lactate oxidase based enzyme electrode [17]. Wandrup *et al* immobilized LOD onto membrane laminate of polycarbonate and CA membrane and employed it for semiautomatic lactate analyzer [15]. However, they had neither studied kinetic properties of CA membrane bound LOD. Lactate oxidase has also been immobilized onto various conducting polymer [18] for the preparation of biosensor. But all these electrodes suffer from one or other drawbacks such as less storage stability, poor electrical response, less processability. Therefore, the present work was aimed to immobilize LOD onto CA membrane and develop an amperometric lactate biosensor for estimation of serum lactate.

#### 2. Materials and Method

#### 2.1. Chemicals

Lactate oxidase (39 units/mg, from *Pediococcus species*), L(+) lactic acid, glutaraldehyde (25% solution) from Sigma Chemical Co, USA. Cellulose acetate (CA) from Fluka. The interferants such as urea, uric acid, glycine, succinic acid, sodium dithionite, L- ascorbic acid and 8-hydroxyquinoline were used from SISCO Research Laboratory Pvt. Ltd. India. All other chemicals were of analytical reagent grade. Amperometric measurements were conducted with a Potentiostat(Model PC 4/ 750 ) was from Gamry Instrumentation, USA.

#### 2.2. Preparation of lactic acid solution and reaction cocktail

Lactic acid was used as a substrate for lactate oxidase. Solutions of different concentration of lactic acid ranging from 0.1mM to 6mM were prepared and stored at 4°C until use. The reaction cocktail was

prepared, as described by Lockridge et al [19] and consisted of 200mM dimethylglutaric acid (DMGA) (2.0ml), horseradish peroxidase (50U/1.0ml), 10 mM lactic acid (1.0ml) and deionized water (3.0ml). The reaction cocktail was stored in amber colored bottle at 4°C. The reaction cocktail older than a week was discarded.

#### **2.3.** Assay of free lactate oxidase

The assay of native/ free LOD was carried out, as described by Lockridge et al [19]. The reaction mixture contained 0.8 ml reaction cocktail, 0.2 ml dimethylaniline (0.2% DMA). The contents were mixed well and equilibrated at 37°C for 2 min followed by addition of 0.02ml of dissolved enzyme. The contents were mixed, preincubated at 37°C for 2 min and 2.0ml of dodecylbenzene sulphonic acid (0.25% DBS) was added to the reaction mixture. An absorbance was recorded at 565nm (A<sub>565</sub>) against control and the content of  $H_2O_2$  generated in the reaction was calculated from standard curve between A<sub>565</sub> vs.  $H_2O_2$  concentration.

#### 2.4. Preparation of CA membrane

Cellulose acetate membrane was prepared by the method of Reddy [17] with slight modification. A polymer solution was prepared by dissolving 0.2g of cellulose acetate in 10ml acetone. This polymer solution was poured on a glass petri-dish and then rotated manually on a horizontal flat surface to give an even distribution of polymer solution over glass. The dish was covered with its lid for slow, controlled evaporation of solvent and to create a membrane of even thickness.

#### 2.5. Immobilization of lactate oxidase on CA membrane

Commercially available lactate oxidase was co-immobilized with BSA on cellulose acetate membrane through glutaraldehyde coupling by the method of Reddy et al [17] with modification: Lactate oxidase (3mg; 0.85U/mg) and BSA (50 mg) were dissolved in 250 $\mu$ l distilled water. 25 $\mu$ l of enzyme solution and 12.5 $\mu$ l of 2.5% (w/v) of glutaraldehyde in distilled water were mixed rapidly and placed on a 4cm<sup>2</sup> portion of cellulose membrane (inner membrane). A further 4cm<sup>2</sup> portion of cellulose acetate membrane (outer membrane) was then placed on enzyme membrane and two glass slides were used to compress both the membrane under mild finger pressure for approximately 5 min. The resulting laminate was then washed with buffer solution (0.05M sodium phosphate buffer, pH 7.0) to remove excess glutaraldehyde.

#### 2.6. Preparation of enzyme electrode and response measurement

The membrane laminate construction of lactate oxidase was mounted over the sensing part of Pt (working) electrode with the help of paraffin tape. The enzyme electrode was connected to Ag/AgCl (Reference) electrode and an auxillary electrode (Ag) through a potentiostat. The working (enzyme) electrode containing CA membrane bound lactate oxidase , reference (Ag/AgCl) and auxillary electrode were immersed in a beaker containing 0.9ml sodium phosphate buffer (0.05M, pH 6.0) kept in a water bath maintained at 25°C. As soon as the lactate (0.1ml,1mM) was introduced into the buffer, it was converted into pyruvate and H<sub>2</sub>O<sub>2</sub> by LOD immobilized onto CA membrane. The electrons thus generated from H<sub>2</sub>O<sub>2</sub> were detected at the applied potential utilizing membrane, bound lactate oxidase. The flow of electron i.e. current was measured in mA by potentiostat. The enzyme electrode was washed with sodium phosphate buffer (0.05M, pH 6.0) and stored at 4°C when not in use.

#### 2.7. Standardization of optimal conditions for working of enzyme electrode

#### 2.7.1. Effect of pH

The optimal pH of the biosensor was determined by varying pH 5.5 - 7.5 using 0.05M sodium succinate

buffer (pH 5.5 - 6.0) and 0.05 M sodium phosphate buffer (pH 6.0 -7.5).

#### 2.7.2. Effect of temperature

The optimum temperature for biosensor response was determined by incubating the reaction mixture at different temperature ranging from 20- 40°C.

#### 2.7.3. Response time

The response time was determined at maximum current and was measured upto 2 min at an interval of 10 sec.

#### 2.7.4. Effect of substrate concentration

The effect of substrate concentrations on membrane bound lactate oxoidase was determined at varying concentrations of lactate from 0.01- 3.0 mM in reaction mixture.

#### 2.8. Preparation of standard curve of lactate by enzyme electrode

The assay of CA membrane bound lactate oxidase was carried out under optimal assay conditions at different concentrations of lactate.

#### 2.9. Determination of lactate in serum

Blood samples (1ml each) from the 25 male and 25 female patients suffering from various diseases (tissue hypoxia, circulatory failure and hematological disorder) and apparently healthy persons were collected from the local PGIMS hospital and centrifuged at 5000 rpm for 5min and their supernatant (serum) was collected. Lactate content was determined in these serum samples by LOD/CA biosensor.

#### **2.10. Effect of Interfering substances**

The effect of various possible interfering substances found in blood such as urea, uric acid, glycine, succinic acid, sodium dithionite, L-ascorbic acid and 8-hydroxyquinoline were tested at their physiological concentrations.

#### 2.11. Reusability and storage

The enzyme electrode was washed several times in 0.05M sodium phosphate buffer, pH 6.0. and stored at  $4^{\circ}$ C when not in use.

#### 2.12. Criteria for evaluation of method of serum lactate determination

#### 2.12.1. Linearity and detection limit

In order to check the linearity of the method, the amperometric measurement was made at varying lactate concentrations from 0.01-3.0mM. Minimum detection limit of the method was considered the concentration of lactate at which the current was 0.01mA.

#### 2.12.2. Percent recovery, Precision and Accuracy

To determine the reliability of the method, 0.1 ml lactate (10mM and 50mM) was added to serum samples and the lactate content was determined before and after addition of lactate. The percent recovery

of added lactate was calculated. To work out the reproducibility of the method, the lactate content was determined in five samples repeatedly on the same day (within batch) and then in the same samples after their storage at  $-20^{\circ}$ C for one week (between batch). The within and between day coefficient of variation (CV) was calculated for serum lactate determination.

In order to determine the accuracy of the method, the lactate in serum samples was determined by colorimetric method of Baker and Summerson with modification [20] (x) and by the present method (y). Lactate values obtained by both the methods were correlated using the regression equation.

#### 3. Results and Discussion

Lactate oxidase purified from *Pediococcus species* was co-immobilized with BSA in between two CA membranes through glultaraldehyde. A procedure is described for construction of a lactate biosensor (enzyme electrode) based on this CA membrane bound lactate oxidase. The electrode measures lactate amperiometrically. The optimal working conditions of this present electrode were as follows:

#### 3.1. Optimum pH

An optimal electrode response was observed at pH 6.0, which is lower to that of free enzyme pH-7.5 (data not shown). A decrease in pH optima of lactate oxidase after immobilization on PANI film has also been reported [10]. The decrease in optimum pH of LOD after immobilization on CA membrane could be due to loss of  $-NH_2$  groups on the surface of enzyme as result of glutaraldehyde coupling.

#### 3.2. Incubation temperature for maximum activity and response time

Enzyme electrode showed maximum response at  $25^{\circ}$ C, which is lower than that of free enzyme (Table 1). The response time of the enzyme electrode was found about 50 s.

Parameter	Free lactate oxidase	Lactate oxidase immobilized on CA membrane
Optimum pH	7.5	6.0
Optimum temperature (°C)	37	25
Thermal stability (%) (at 80°C for 15 min)	57	28
Time for linearity (s)	300	50
K <sub>m</sub> for lactate	$2.3 \times 10^{-4} M$	$0.17  imes 10^{-4} M$
V <sub>max</sub> (µmole/min)	0.11	0.04
Stability at 4°C during regular use	40% loss in 60 days	50% loss in 18 days

 
 Table 1. A comparison of kinetic parameters of free and immobilized lactate oxidase on cellulose acetate (CA) membrane

#### 3.3. Determination of K<sub>m</sub>

There was a hyperbolic relationship between lactate concentration and response of enzyme electrode upto 2.5mM.  $K_m$  value for lactate as calculated from Lineweaver-Burke plot was 0.29M and  $V_{max}$  0.04µmole/min (Figure 1), which is lower than that for free enzyme (2.8mM). The decrease in  $K_m$  of enzyme after immobilization indicates its increased affinity towards its substrate. The change in  $K_m$  could be due to change in its conformation after immobilization.



Fig. 1. Lineweaver-Burk plot for LOD/CA electrode at 0.4V.Standard assay conditions were used except for the lactic acid concentrations.

A new method for amperometric determination of serum lactate was developed employing the enzyme electrode under its optimal assay conditions. The method is based on generation of  $e^-$  from  $H_2O_2$  produced by oxidation of serum lactate by CA membrane bound lactate oxidase. The flow of  $e^-$  i.e. current in mA was measured by potentiostat. The method has the advantage that it provides the instant measurement of lactate.

The following criteria were studied to evaluate the performance of the biosensor:

#### 3.4. Linearity and detection limit

There was a linear relationship between lactic acid concentration ranging from 0.01mM to 0.6mM reaction mixture and current upto 28mA.(Figure 2).The minimum detection limit of the present method is 0.1mM, similar to that by bi-enzyme electrode (0.1mM) [10] but better than that needle type lactate biosensor (1mM) [9].



**Fig. 2.** Standard curve for lactic acid concentrations varying from 0.1mM to 0.6mM for LOD/CA biosensor. Standard assay conditions were used except for the lactic acid concentrations.

#### **3.5. Recovery, Precision and Accuracy**

The % recovery of added lactic acid in serum (10mM and 50mM) by the present method was  $85.05 \pm 0.48\%$  and  $84.8 \pm 0.68\%$  (mean + S.D., n=6) respectively. The within and between batch coefficient of variation (CV) for lactate determination in serum by the present method were <2% and <4% respectively, which is comparable to those employing direct amperometry method (4.2 % & 12% for added lactic acid Concentration 3.7mM and 0.5mM) [21].

To check the accuracy of the present method, lactic acid level in 25 serum samples as determined by the present method (y) was compared with those obtained by colorimetric method (x) of Barker and Summerson [20]. The serum lactate values obtained by both the methods showed good correlation with r=0.99) (Figure 3), which is comparable with that reported earlier (r = 0.998) [21].

#### 3.6. Interference study

The biosensor response to consecutive addition of different interfering compounds such as urea, uric acid, glycine, succinic acid, sodium dithionite,L- ascorbic acid and 8-hydroxyquinoline were studied at their physiological concentrations. Only 8-hydroxyquiniline and uric acid showed 31% and 20% decrease in biosensor response respectively, which is comparable with that of earlier report [9] and rest had no significant effect.

#### 3.7 Lactate value

Serum lactic acid level in apparently healthy and diseased individuals (suffering from tissue hypoxia, circulatory failure and hematological disorder) as measured by present method ranged from 0.51- 2.9mM and 6.8 -15.2mM (n=25) respectively, which is in the established normal range 0.5-2.5 mM.



Fig. 3. Correlation between serum lactate values as determined by the modified method of Bakers and Summerson [20](x) and LOD/CA biosensor method (y). Regression eq; y=0.897x+0.070, r= 0.99).

#### 3.8. Reusability and storage

The shelf life of biosensor was 18 days when stored in 0.05M, sodium phosphate buffer, pH 6.0 at 4°C. During this storage period, the biosensor was reused about 150 times, revealing a good reusability of present lactate biosensor (Figure 4).



**Fig. 4.** Effect of storage time on the response of LOD/CA electrode at 0.4V in 0.05M sodium phosphate buffer, pH 6.0 at 4<sup>o</sup>C.

#### 4. Conclusions

Lactate biosensor was developed through potentiostat by attaching immobilized lactate oxidase on cellulose acetate membrane to platinum electrode for estimation of lactate in blood sample of patients. The determination of lactate in blood is essential for the diagnosis and medical management of various diseases such as tissue hypoxia, circulatory failure and hematologic disorder. The electrode was used for 150 times with shelf of 18 days without any considerable loss of activity, when stored at 4°C. The response time of the lactate biosensor was 60 sec. It is fast, simple, sensitive and economical technique for determination of lactate in patients blood samples.

#### Acknowledgement

The work was supported by Council of Scientific and Industrial Research (CSIR), New Delhi, India.

#### References

- [1]. E. P. Marbach, M. H. Weil, Rapid enzymatic measurement of blood lactate and pyruvate, *Clin Chem.*, 13, 1967, pp. 314-325.
- [2]. B.N. Cowan, I. I. J. G. Burns, P. Boyle, I. M. Ledingham, The relative prognostic value of lactate and haemodynamic measurement in early shock, *Anaesthes*, 39, 1984, pp. 750-755.
- [3]. G. Volpe, D. Moscone, G. Palleschi, In vivo continuous monitoring of L-lactate coupling subcutaneous microdialysis and an electrochemical biocell, *Sensors and Actuators: B Chem.*, 24, 1995, pp. 138-141.
- [4]. R. Singhal, W. Takashima, K. Kaneto, S. B. Samanta, S. Annapoorni, B. D. Malhotra, Langmuir, Blodgett films of poly(3-dodecyl thiophene) for application to glucose biosensor, *Sensor and Actuators : B Chem.*, 86, 2002, pp. 42-68.
- [5]. A. Amine, J. Deni, J. M. Kauffmann, Amperometric biosensor based on carbon paste mixed with enzyme lipid and cytochrome C, *Bioelectrochem. Bioenerg.*, 34, 1994, pp.123-128.
- [6]. M. Mascini, D. Mosconc, G. Pallcschi, A lactate electrode with lactate oxidase immobilized on nylon net for blood serum serum samples in flow system, *Anal. Chim. Acta*, 157, 1984, pp.45-51.
- [7]. D. Pfeiffer, B. Moller, N. Klimes, J. Szeponik, S. Fisher, Amperometric lactate oxidase catheter for real-time lactate monitoring based on thin film technology, *Biosens. Bioelectron.*, 12, 1997, pp. 539-50.
- [8]. F. Palmisano, D. Centonzc, P. G. Zambonin, An *in situ* electro-synthesized amperometric biosensor based on lactate oxidase immobilized in a poly-O- phenylenediamine film: determination of lactate in serum by flow injection analysis, *Biosens. Bioelect.*, 9, 1994, pp. 471-479.
- [9]. Y. Quingling, P. Atanasov, E. Wilkins, Needle type lactate biosensor, *Biosen. Bioelect.*, 14, 1999, pp. 203-210.
- [10].A. Chaubay, K. Krishan, M. K. Pandey, V. S. Singh, Signal amplification by substrate recycling on polyaniline /Lactate oxidase/ Lactate dehydrogenase bi-enzyme electrode, *Appl. Biochem. Biotech.*, 96, 2001, pp. 239-248.
- [11].F. Schubert, D. Kirstein, K. L. Schrober, F. W. Schellor, Enzyme electrode with substrate and coenzyme amplification, *Anal. Chim. Acta*, 169, 1985, pp. 391-396.
- [12].G. O. Kenausis, Q. Chen, A. Heller, Electrochemical glucose and lactate sensor based on "wired" thermostable soybean peroxidase operating continuously and stablised at 37<sup>o</sup>C, *Anal. Chem.*, 69, 1997, pp. 1054-1060.
- [13].M. J. Lobo-Castannon, A. J. Miranda-Ordiercs, P. Lunon-Blanco, Abienzyme-poly-(o-phenylenediamine) -modified carbon paste electrode for the amperometric detection ofl-lactate, *Anal. Chim. Acta.*, 346, 1997, pp. 165-174.
- [14]. Vikash, Harish, D. S. Ahlawat, Novel fabrication of CA membrane bound carbon electrode for bi-enzymatic determination of lactate, *Sensors & Transducers Journal*, 73, 2006, pp. 804-809.
- [15].J. Wandrup, K. Tvede, J. Grinsted, H. Jordening, Stat measurement of L-lactate in whole blood and cerebrospinal fluid assessed, *Clin. Chem.*, 35, 1989, pp. 1740-1743.

- [16].K. Hajizadch, H. B. Halsall, W.R. Hoineman, Immobilization of lactate oxidase in a poly(vinylalcohol) matrix on platinized graphite electrodes by chemical cross-linking with isocyanate, *Talanta*, 38, 1991, pp. 37-47.
- [17].S. M. Reddy, S. P. J. Higson., J. M. Christie, P. K. Vadgama, Selective membrane for the construction and optimization of an amperometric oxalate enzyme electrode, *Analyst*, 119, 1994, pp. 949-952.
- [18].O. Lockridge, V. Massey, P. A. Sullivan, Mechanism of action of the flavoenzyme lactate oxidase, *J. Biol. Chem.*, 247, 1972, pp. 8097-8106.
- [19].M. Trojanowicz, O. Goschke, T. Krawxynski, K. Cammann, Biosensors based on oxidases immobilized in various conducting polymers, *Sensors and Actuators: B Chem.*, 28, 1995, pp.191-199.
- [20].Barker and Summerson, Enzymatic colorimetric method for lactate determination in biological materials, *J. Biol. Chem.*, 138, 1941, pp. 535-554.
- [21].Q. Lining, N. D. Danielson, Determination of lactate or oxalate using injected lactate oxidase and peroxidase by capillary electrophoresis with UV detection, *Electrophoresis*, 24, 2003, pp. 2070-2075.

2007 Copyright ©, International Frequency Sensor Association (IFSA). All rights reserved. (http://www.sensorsportal.com)





### **Guide for Contributors**

#### **Aims and Scope**

Sensors & Transducers Journal (ISSN 1726-5479) provides an advanced forum for the science and technology of physical, chemical sensors and biosensors. It publishes state-of-the-art reviews, regular research and application specific papers, short notes, letters to Editor and sensors related books reviews as well as academic, practical and commercial information of interest to its readership. Because it is an open access, peer review international journal, papers rapidly published in *Sensors & Transducers Journal* will receive a very high publicity. The journal is published monthly as twelve issues per annual by International Frequency Association (IFSA). In additional, some special sponsored and conference issues published annually.

#### **Topics Covered**

Contributions are invited on all aspects of research, development and application of the science and technology of sensors, transducers and sensor instrumentations. Topics include, but are not restricted to:

- Physical, chemical and biosensors;
- Digital, frequency, period, duty-cycle, time interval, PWM, pulse number output sensors and transducers;
- Theory, principles, effects, design, standardization and modeling;
- Smart sensors and systems;
- Sensor instrumentation;
- Virtual instruments;
- Sensors interfaces, buses and networks;
- Signal processing;
- Frequency (period, duty-cycle)-to-digital converters, ADC;
- Technologies and materials;
- Nanosensors;
- Microsystems;
- Applications.

#### Submission of papers

Articles should be written in English. Authors are invited to submit by e-mail editor@sensorsportal.com 4-12 pages article (including abstract, illustrations (color or grayscale), photos and references) in both: MS Word (doc) and Acrobat (pdf) formats. Detailed preparation instructions, paper example and template of manuscript are available from the journal's webpage: http://www.sensorsportal.com/HTML/DIGEST/Submition.htm Authors must follow the instructions strictly when submitting their manuscripts.

#### **Advertising Information**

Advertising orders and enquires may be sent to sales@sensorsportal.com Please download also our media kit: http://www.sensorsportal.com/DOWNLOADS/Media\_Kit\_2007.PDF



EDGE FOR GENERATIONS

Data Acquisition and Signal Processing for Smart Sensors

'This book provides a good basis for anyone entering or studying the field of smart sensors not only for the inexperienced but also very useful to those with some experience'

(from IEEE Instrumentation & Measurement Magazine review)

Order online: http://www.sensorsportal.com/HTML/BOOKSTORE/DAQ\_SP.htm

WILEY

## www.sensorsportal.com